AluMag®

North America 2015 9th - 11th of Nov

AUTOMOTIVE LIGHTWEIGHT

PROCUREMENT SYMPOSIUM

Cobo Center, Detroit, USA



The 3rd Automotive Lightweight Procurement Symposium to be focused on automotive lightweighting, supply / process chain and procurement management, will take place in Detroit from the 9th – 11th of Nov 2015. The symposium is held in the days leading up to the "ALUMINUM USA" exhibition taking place at the Cobo Center, Detroit, Michigan (Walking distance to symposium venue)

ATTENDING COMPANIES:





















StrikoWestofen®

















































































ORGANIZING PARTNERS & SPONSORS



BOCAR













AluMag is "The Market Developer" that successfully penetrates new markets, creates business and localize leading supplier for your company. markets and open doors for your business - regardless of region, market, application, material, process or product. AluMag makes you successful - worldwide!

AluMag® offers the four following services - worldwide:



- ■Aluminium Extrusion **Customer Database**
- ■Foundry & Tool Maker Database
- Automotive Application, Material & Process Analyses
- Various Industrial Application Research & Analyses

AluMag as your provider of automotive research and forecasting studies, offers you and your business, the market intelligence you need to realize the best strategic decisions



Large variety of market accesss, local & global:

- business database with 6,970+ companies and 18.700+ contacts
- 150+ satisfied customers world-
- Arranged 20+ roadshows/events since 2008



Your Benefits:

- Learn about your [potential] clients and competitors
- Obtain an inside view of the market Identify opportunities and threats
- Minimize risk and optimize prof-
- Position your company successfully
- Based on data off the shelf, secondary re-search and inter-views, AluMag generates vali-dated researches



Market Development

- Analysis & Development of **Market Opportunities**
- Accelerate Market Penetration
- Manage New Product Launches
- Establish a Sales Force Sales on Demand

AluMag guides and supports your organization globally through the different market development phasuntil we have successfully launched, implemented or executed your project.



Manage and integrate each aspect of your organization by initiating, planning, con-trolling, executing and closing out a new project. AluMag offers liaison mana-gement services as an addition to our customer's staff by bringing in the resources



Your Benefits

- Analysis and development of Markets
- Realize opportunities
- Accelerate market penetration
- Establish a sales force
- Provide warehousing and distri-
- Manage new product launches
- Sales on demand



■ Organization of Technical &

- Commercial Roadshows ■ Oversea Commercial & **Technical Events**
- Host In-House Events & Presentation
- Common Technology Booth at Leading Exhibitions

AluMag roadshows, tech-meetings and symposia are the first class events used by exhibitors and guest as a unique benchmark platform.



The AluMag think tank events are bringing in decision makers and executives in EUROPE, ASIA and NAFTA



Upcoming Events:

- 2015 Nov: Automotive Lightweight Procurement Symposium in Detroit, USA
- 2016 April Common tech- booth at the SAE World Congress in Detroit, USA
- 2016 Jul: Automotive Lightweight Procurement Symposium in Shanghai, China
- 2016 Nov: Automotive Lightweight Procurement Symposium in Duesseldorf, Germany.



- Warehousing & Distribution Service
- Supplier & Tie-up Localization
- Identification & Trade-off of new Technology
- Foreign Market Business Cases and whose Realization

AluMag has the global expertise to search, identify, evaluate and vali-date potential strategic business opportunities for expansions and partnerships that will assist your business growth plans regionally and globally



Services for:

- · Search, develop and present potential acquisition candidates for regional and global business expansions
- Localization of new manufacturing / service sites for business expansions
- Identification of new technology supplier development related to products, processes and materials
- Search, develop and present potential business partners suppliers to support regional and/or global supply programs
- Evaluate potential competitor profiles for new or existing business in non-presence geographies
- Evaluate new emerging technologies and processes business expansions

Are you:

- looking for specific data, information and outlook about product, material, customer, supplier, technologies, ...
- want to discuss your project, increase sales, access new markets, ...
- interested to participate in one of our roadshows / events or organize your customized showcase ...
- looking to localize, expand into new markets, countries, tie-up targets, ...

please contact your AluMag Team to receive a quote or proposal

CONTACTS & PROJECT TEAM



Mr. Jost GÄRTNER Managing Partner AluMag® Automotive GmbH ERMANY el: +49 2373 929492 nan & English





Mr. Roberto BOEKER Managing Partner AluMag® Automotive LLC 42056 Michigan Avenue Canton, MI 48188 +1 248 962 5086





. Thomas KATCHMARK w Business Developmer utiliag® Automotive LLC 929 Sunnydale mington Hills, MI 48336







N. America Automotive Lightweight Procurement Symposium 2015 9th – 11th Nov

Cobo Center One Washington Blvd. Detroit, Michigan, 48226 USA



AluMag Automotive GmbH Jost GAERTNER Managing Partner

Cell: +49 172 6000569 j.gaertner@alumag.de www.alumag.cc



AluMag Automotive LLC Roberto BOEKER Managing Partner

Cell: +1 248 9625086 r.boeker@alumag.de www.alumag.cc



Index

Company Speechs by:

Ford Research and Innovation Center

Carbon War Room and Meritor Headquarters

Striko Westofen America

Kurtz

Bharat Forge Aluminiumtechnik

C.P.C. USA

BOCAR Group

Ford Motor Company

Automotive Insight

EJOT Fastening Systems LP USA

UACJ Corp.

<u>Lightweight Innovations for Tomorrow</u>

Aluminum Blanking Company

Agenda

Agenda: (Is Continuously Being Updated)

Monday The 9th Of November - Cobo Center, Detroit

05:30pm - 07:30pm



Pre-registration and Welcome

Reception

Tuesday The 10th Of November - Cobo Center, Detroit

08:30am - 09:15am



Registration

Morning Coffee / Tea

<u>09:15am – 09:30am</u>



Welcome:

Mr. Jost GAERTNER - Managing Partner At AluMag Automotive GmbH

09:30am - 10:25am



Opening Keynote: Mr. Craig RENNEKER - Chief Engineer, New A/T Programs & Component – Transmission & Driveline Engineering At Ford Research & Innovation Center

Lightweight Transmission & Driveline Components: Practical Challenges

10:25am - 11:00am

Break for Refreshments/Coffee/Tea, Snacks, Networking, Tech Exhibition

11:00am - 11:45am



Paper 1: Mr Mike ROETH – Executive Director At North American Council for Freight Efficiency (NACFE) & Operations Leader – Carbon War Room



Paper 1: Mr. Karl MAYER – Director Product Line Management At Meritor

Lightweighting Heavy Duty Class 8 Tractors and Trailers

<u> 11:45am – 01:45pm</u>

Break for Lunch, Refreshments, Networking, Tech Exhibition 01:45pm - 02:25pm



Paper 2: Mr Ryan BROWN – Director Of Sales At StrikoWestofen America

Analysis Of Cost Drivers When Buying Lightweight Solutions / Materials & The Elimination Of These

02:30pm - 03:10pm



Paper 3: Mr. Lothar HARTMANN – Managing Director Foundry Machines & Trimming Presses At Kurtz GmbH

Chassis & Suspension Weight Reduction By LPDC Aluminum With Hollow Cross Sections



Mr. Kevin CROY - NAFTA Sales Manager Foundry Machines & Trimming Presses At Kurtz GmbH

03:15pm - 03:45pm



Paper 4: Mr. Jörg MANTWILL – Director Sales At Bharat Forge Aluminiumtechnik GmbH & Co. KG

HCM And Aluminum Forging – Partnership To Birth Chassis Parts' Safety

03:45pm - 04:15pm

Break for Refreshments/Coffee/Tea, Snacks, Networking, Tech Exhibition

04:15pm - 04:55pm



Paper 5: Mr. Gary F. RUFF -President and Chief Executive Officer, Ruff and Associates, LLC 8/12 -Present

Advanced Counter Pressure Casting Process for Light-Weighting of Auto and Truck Chassis and Suspension Components

05:00pm - 05:55pm



Closing Keynote: Mr. Gilberto SALDIVAR – New Projects Group Manager At Bocar Group

Key Factors To Achieve Mechanical Properties In Lightweight Structural Parts

05:55pm - 06:00pm



Summary:

Mr. Roberto BOEKER – Managing Partner At AluMag Automotive LLC

Agenda

06:00pm - 08:00pm



Dinner Speech:

Mr. Richard KLEIN -Responsibility Strategic Planning -Business Development & German Business At BOCAR

Wednesday The 11th Of Nov - Cobo Center, Detroit

08:15am - 08:55am



Mr. Ali JAMMOUL – Global Director Body Exterior And Safety Engineering At Ford

Body Lightweighting

09:00am - 09:40am



Paper 1: Dr. Gerald COLE – President At Light Weight Strategies LLC

Light Weighting the Automotive Industry - The Road to 2025 CAFÉ

09:45am - 10:25am



Paper 2: Mr. Laurence CLAUS -President At NMI Training & Consulting Inc. & Technical Consultant To EJOT Fastening Systems LP USA

EJOT Fastening Solutions Enable Lightweight Body-in-white Assembly

10:25am - 11:00am

Break for Refreshments/Coffee/ Tea, Snacks, Networking, Tech Exhibition

11:00am - 11:40am



Paper 3: Dr. Akio NIIKURA - General Manager R&D Division At UACJ Corp.

UACJ's Global Strategy And Approach To The Automotive Aluminum Market

11:45am - 12:05pm



Paper 4: Mr. Lawrence E. BROWN – Executive Director At Lightweight Innovations For Tomorrow

Lightweight Innovations For Tomorrow!!!!

12:10pm - 12:40pm



Closing Keynote: Ms. Laura ANDERSON – CEO At Aluminum Blanking Company

The Story Behind Aluminum's Sourcing Evolution: A North America Perspective

12:40pm - 12:45pm



Summary:

Mr. Jost GAERTNER, Managing Partner At AluMag Automotive GmbH

12:45 pm - 01:30pm



Reception Speech With Snacks & Finger Food

Mr. Michael KOEHLER - Industry Vice President At Reed Exhibitions USA

01:30pm - 05:30pm



Individual Or Guided Visit At The 2015 "Aluminum USA" Exhibition

EXHIBITOR

Aluminum Blanking Company USA, 48340-1854 Pontiac / Michigan

Tel.: +1 248 3384422 http://www.albl.com



ACTech North America
USA, 48108 Ann Arbor / Michgan

Telefon: +1 734 9130091 www.rapidcastings.com



Bharat Forge Aluminiumtechnik GER 09618 Brand-Erbisdorf

Tel.: +49 37322 474 747 www.bharatforge.com



Auma Engineering Products

USA 48393 Wixom MI Tel.: +1 248 9609330

www. BOCAR.com.mx



C.P.C. USA

USA, 92630 Lake Forest / California

Tel.: +1 949 830 7797

www.cpcmachines.ilindenmachines.com



EXHIBITOR

EJOT Fastening Systems LP USA 48393 Wixom MI

Tel.: + +1 262 612 3550 http://www.ejot-usa.com



Kurtz GmbH GER 97892 Kreuzwertheim

Tel.: +49 9342 807 0 http://www.kurtzersa.de



StrikoWestofen GmbH GER 51643 Gummersbach

Tel.: +49 2261 709 10 www.strikowestofen.com

StrikoWestofen of Group





Mr. Ali JAMMOUL
Global Director Body Exterior And
Safety Engineering

Ford Motor Company USA, 48126-2798 Dearborn,Mi

Tel.: +1 313 322 3000 www.fordvehicles.com

TITLE

Body Lightweighting

ABSTRACT

OEM's are faced with enormous challenges driven by today's global emissions and fuel economy legislation. Nine governments worldwide, representing 80% of global vehicle market, have established or proposed emissions and fuel economy standards. Lightweight BIW design and manufacturing will play an increasing role in meeting these requirements. Ford will seek to introduce substantial weight savings of up to 340 kg. The recent introduction of the F150 Truck, a high volume, aluminum intensive BIW, achieves 320 kg. vehicle weight savings. Ford will continue to pursue BIW weight reduction actions through the use of advanced materials such as ultra-high strength steels, lightweight metals such as aluminum and magnesium and composites, proliferating them to global platforms.



BODY LIGHT WEIGHTING Delivering Smarter, Greener, Safer, Quality & Innovative Body Structures ALI JAMMOUL Director, Body Exterior Ford Motor Company

OUTLINE



FORD BRAND PILLARS



GLOBAL PRODUCT STRATEGY

- · Bold, emotive exterior designs
- · Great to drive
- · Great to sit in
- · Comfort & convenience of a 2nd home on wheels
- · Remarkably quiet
- · Fuel Economy as a reason to buy
- · Unmistakably a Ford or Lincoln in look, sound, feel
- · All with exceptional value
- · Vehicles that serve the needs of all customers



SUSTAINABILITY - CLEAR TECHNOLOGY PRIORITIES





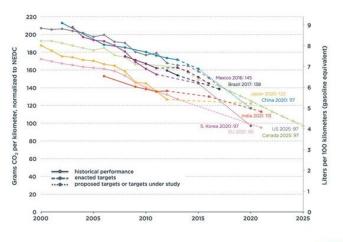




GLOBAL EMISSIONS LIMITS

 ${\rm CO_2}$ emissions must be cut in half over the next 10 years.

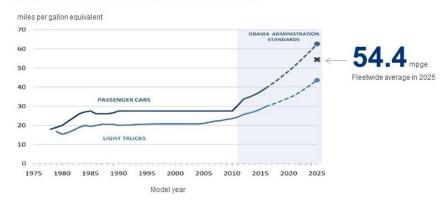
This change demands drastic changes to vehicle structures.





NHTSA FUEL EFFICIENCY TARGETS

Light-Duty Vehicle Fuel Economy Standards, 1978 - 2025

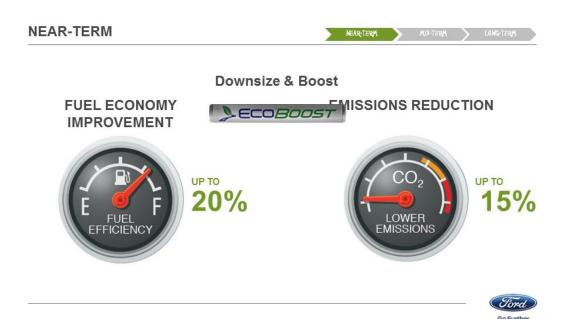


Source: Green Technology, 2011.



PRODUCT DEVELOPMENT STRATEGY







Ford

112

CO2 and Provide an Uncompromised Driving Experience for Customers







LONG-TERM

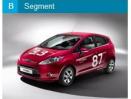
MEANTERM

ALD-TERM

LONG-TERM

Advances In Powertrain Technology Alone Are Not Sufficient To Meet Long Term Needs

- Mass reduction will play a key role in gaining further fuel efficiencies and extending the range of hybrid and electric vehicles
- · Gasoline based cars and trucks will be a feature for many years to come.



FIESTA ECONETIC 73.5 MPG

3.2 L/100 km

87 g CO2 / km

FOCUS ELECTRIC
110 MPG equivalent



FUSION / MONDEO Hybrid: 42 MPG Energi Plug In: 88 MPG

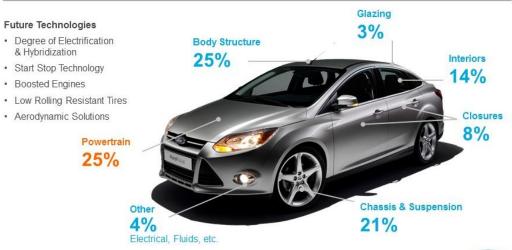


-

What adds weight?



WEIGHT DISTRIBUTION - TYPICAL SEDAN





17

REQUIREMENTS ADDING WEIGHT TO VEHICLES

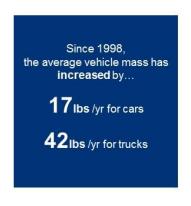


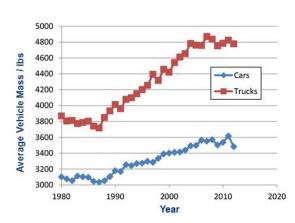
DESIGN & CUSTOMER FEATURES





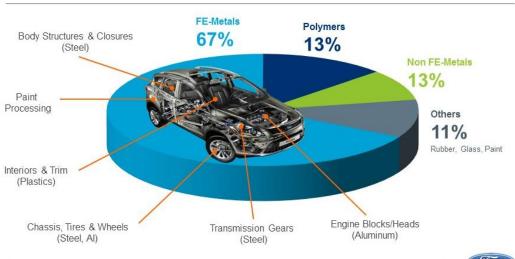
AVERAGE VEHICLE WEIGHT 1980-2012 (NA)







AUTOMOTIVE MATERIALS USAGE - TODAY





MATERIAL DELIVER WEIGHT REDUCTION

Advanced High Strength Steel - Weight savings potential

- Most mature technology
 Stamping, Joining & Assy Infrastructure Exists
 Lowest cost alternative
- Tooling upgrades required

Aluminum - Weight savings potential 40 to 50%

- Solid experience with Al Sheet (Closures)
 Material cost is higher than advanced steels

- Slight tooling upgrades required
 Extrusions & Castings offer part consolidation opportunities

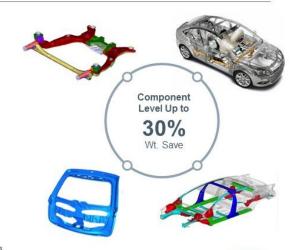
Magnesium - Weight savings potential 50 to 60%

- Casting is currently the only economically viable manufacturing process
- Corrosion can be an issue in some applications
 Material supply base and converters in a state of flux
- Sheet development in research phase

Polymer Composites - Weight savings potential 10 to 60+%

- Good supply base for Injection Molding & sheet molded composite (SMC)
- Class B surface and semi-structural applications Carbon Fiber only starts to look promising @ \$5-8 / lb
- Infrastructure to Make CF small and needs to grow

Multi-Materials Lightweight Vehicles - Optimizing all materials systems





FORD GLOBAL DESIGN & MANUFACTURING FOOTPRINT



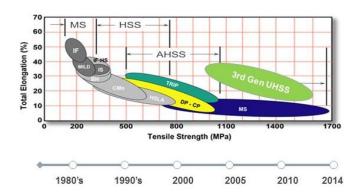
.

ADVANCED HIGH STRENGTH STEEL VEHICLES

Street Vehicles

Go Further

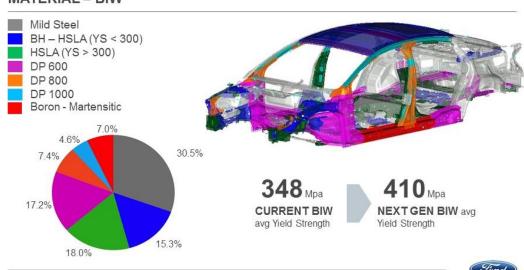
STEEL GRADES





25

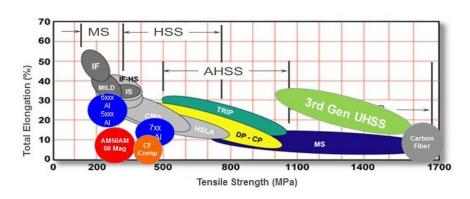
MATERIAL - BIW



Ford Go Eurther



MATERIAL SELECTION



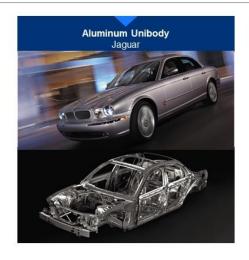
CHOOSING THE RIGHT MATERIAL, ON THE RIGHT PRODUCT, AT THE RIGHT TIME!



ALUMINUM EXPERIENCE - ALUMINUM MILESTONES AT FORD



ALUMINUM - PRODUCTION APPLICATIONS







ALUMINUM F150 - HIGHEST VOLUME PRODUCTION VEHICLE





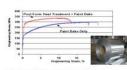
31

TECHNICAL CHALLENGES

		HIGH VOLUME	TECHNOLOGY DEVELOPMENT	SUPPLY BASE	CHANGE OVER
DIE DESIGN	Forming Limits Yield Strength Slivers	✓	✓	✓	✓
JOINING TECHNOLOGY	Laser Welding Riveting Flow Drill Screwing Adhesives	√	√	✓	√
MATERIAL	4 - 6 Different Alloys Material Segregation Collection/Recycling Material Aging Material Properties	√	✓	✓	✓
HYDROFORMING	Forming Limits Post-forming processes	√	✓	✓	√



ALUMINUM TECHNOLOGY LEADERS



Higher Strength Aluminum



Advanced Pretreatments & Adhesives





Advanced Joining (SPR's & Flow Drill Screws)





Hydroformed Aluminum



Resistant Spot Welding



.

NEW TECHNOLOGY

Mechanical Spot Joining

Self-piercing rivets, flow drill screws and clinches used on complex stacks of thicker and higher strength materials.

- Launched all new Laboratory with SPR, Flow Drill Screw and Clinch capability.
- Implemented Ford-First technology on Flow Drill Screws

Resistance Spot Welding

MFDC resistance spot welding needs to be developed to enable reduction of transformer sizes and to enable high currents required for Al welding.

- Designed, acquired, installed industry-first 2400A aluminum RSW cells.
- New multi-step weld sequence improves weld effectiveness to 99% (similar to steel).







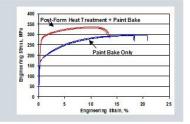


NEW TECHNOLOGY

Post-Forming Heat Treatment

Heat Treatment after stamping but prior to body construction results in significantly higher in service panel strength without introducing new and expensive alloys.

- Novel heat treatment process achieves >70 MPa increase without using new alloys.
- Process has been shown to be compatible with downstream processes.



Lubricants for Improved Formability

New class of stamping lubricant significantly increases formability and enable the forming of traditionally infeasible panels.

- Enhanced formability of aluminum offers breakthrough in craftsmanship.
- Initially demonstrated on the current F-150 door inner panel.

DC2-90 on X0 / X1 Builds





0.0

NEW TECHNOLOGY

Lubricants for Improved Formability

New class of stamping lubricant significantly increases formability and enable the forming of traditionally infeasible panels.

- Enhanced formability of aluminum offers breakthrough in craftsmanship.
- Initially demonstrated on the current F-150 door inner panel.

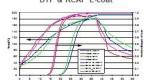
DC2-90 on X0 / X1 Builds

Adhesives and Pretreatments

Adhesive to improve stiffness of aluminum structure is governed by adhesive selection and pretreatment.

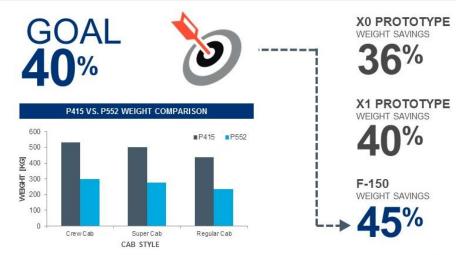
- Implementation Readiness for Alcoa 951 pretreatment for coil-applied and batch parts.
- Detailed required Paint Shop modifications to ensure adhesive cure.

Adhesive Cure within DTP & KCAP E-coat





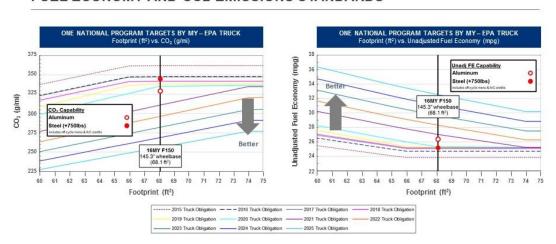
WEIGHT





37

FUEL ECONOMY AND CO2 EMISSIONS STANDARDS



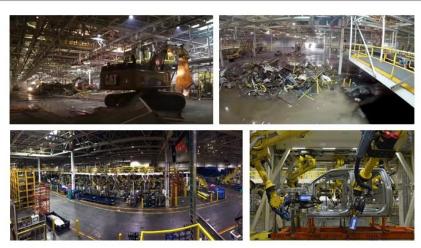
F150 achieves 2020 level Truck Fuel Economy and CO2 Emissions Regulations



THE TRUTH ABOUT TRUCKS: SAFETY



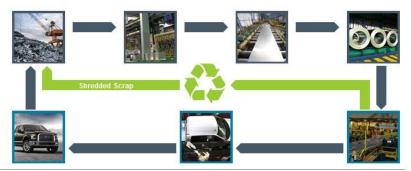
CONVERTING THE BODY SHOP IN 4 WEEKS





ALUMINUM INTENSIVE VEHICLES - RECYCLING ISSUES

- Energy to recycle aluminum is approximately 5% of the energy required to extract, process and fabricate new metal
- · In order to have "closed-loop recycling", alloys must be segregated by composition.
- · Dearborn Stamping has new technology that allows for 4-way segregation.
- · 87% of the total stamping scrap is tolled back to the aluminum suppliers
- · Displaces 1/3 of the primary aluminum





41

MOST CAPABLE



BEST-IN-CLASS TOWING

UP TO 12,200 LBS

BEST-IN-CLASS PAYLOAD

UP TO 3,300 LBS

MOST FUEL-EFFICIENT F-150 EVER



Magnesium Applications



Cast Magnesium Body Applications

F-150 Magnesium Bolster

In production since 2004 Approx. 6.5M units

Magnesium Liftgate Fusion/MKT



In production since 2009 Approx. 100k units

Seat Frame F-150 & Explorer

In production since 2009 Approx. 2.2M units

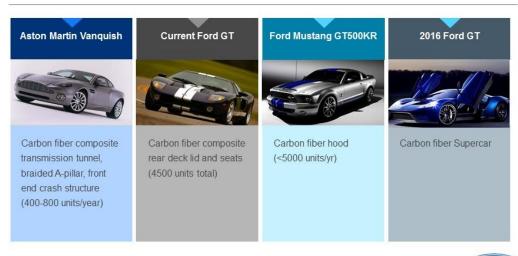
Magnesium Summary

- 30% Lower density, plus thinner gage & lower draft angles leads to 40% lighter parts compared to Al castings.
- Less machining and not heat treating enables piece price savings compared to Al castings
- · Longer tool life vs Al enables cost reduction.





LOW VOLUME CARBON FIBER APPLICATIONS



ONE PIECE CARBON FIBER REAR DECKLID INNER









47

THE ALL NEW FORD GT CARBON FIBER SUPERCAR



OPTIONS FOR COMPOSITE INTENSIVE APPLICATIONS?

- New applications need to be transparent to existing downstream assembly processes and capable of tolerating ecoat oven bake temperatures.
- Early adoption will be limited to sub-assembly applications that have minimal impact on existing bill of process and assembly plant tooling.
- Longer term applications will include substantial elements of the primary body structure and require changes to the bill of process and new capital investment.





10

CURRENT ROAD BLOCKS

Current Road Blocks to Widespread Implementation of Carbon Fiber:

Material Cost & Volatility Material availability Inadequate manufacturing methods for high volume throughput

Legacy constraints (existing infrastructure)



SUMMARY

Body Lightweighting Conclusions

- Body lightweighting design will play an increasingly central role in new vehicle development
- Innovative and intelligent solutions are needed in material development and manufacturing technology
- These solutions need to be affordable and scalable to meet the OEM's global footprint, global platforms and volume requirements
- Body lightweighting trends toward higher grade and lighter alloy metals and composites will accelerate



51



Go Further

We Welcome You To Our Next Event



AluMag[®] Asia 2016 6th - 8th of July AUTOMOTIVE LIGHTWEIGHT PROCUREMENT SYMPOSIUM Jumeirah Himalayas Hotel in Shanghai, China





Organized by AluMag

CONTACTS & PROJECT TEAM



Mr. Jost GAFRTNER Managing Partner AluMag® Automotive GmbH Kirchplatz 1a 58706 Menden GERMANY Tel.: +49 2373 929492 j.gaertner@alumag.de German & English



Mr. Jesper Ove LARSEN Manager Market Research AluMag® Scandinavia Byagervænget 69 8330 Beder DENMARK Cell: +45 2573 8790 j.larsen@alumag.de

German & English & Danish



Mr. Roberto BOEKER **Managing Partner** AluMag® Automotive 42056 Michigan Avenue Canton, MI 48188 USA Cell: +1 248 962 5086 r.boeker@alumag.de English & German & Spanish







Mr. Ricardo SCHOER Senior Consultent AluMag® Automotive Av. San Antonio 189-131 Col. Napoles 03810 MEXICO Cell: +52 55 4002 0501 r.schoer@alumag.de



Ms. Ying ZHOU Project Coordinator Japan & China AluMag® Automotive GmbH Kirchplatz 1a 58706 Menden GERMANY Cell: +49 172 6415876 y.zhou@alumag.de German & English & Chinese & Japanese



Mr. Thomas KATCHMARK New Business Development Manager AluMag® Automotive 20929 Sunnydale Farmington Hills, MI 48336 Cell: +1 313 410 0865 t.katchmark@alumag.de